

## Accessory coating

Http://www.jeilchemical.com

# JC-266

### 1. Product use

- 1) Label Coating
- 2) Accessory Coating

### 2. Features

- 1) With low hardening contraction, there is no separation from being attached materials.
- 2) Outstanding adhesive strength provides excellent surface gloss after hardening.
- 3) Color expression is possible.
- 5) Can be applied to various products due to good yellowing resistance and adjustable hardness.

### 3. Others

- 1) Storage requirements
  - a. Use resin under 40°C.

※ Heating resin can lower viscosity and improve workability, surface.

  - b. Storage box should be sealed
- 2) Shelf life
  - 6 month from date of manufacture
- 3) Curing condition
  - a. Mixing ratio : Resin : Hardener = 60 : 40 (wt%)
  - b. Under the 5°C of work place temperature, the Curing time might be longer and occur bad chemical reaction.

- c. When curing in high temperature, be careful for deformation.
- d. If using for non-polar type materials such as PS, PE, PP etc., the adhesion might not good and occur separation and humidity permeation. Please contact us before using.
- e. Applying material temperature : -35°C~100°C
- f. Curing time : 2.5 hours in temperature 65°C.

### 4. Properties (Temperature:25°C, Humidity:45%)

Item	Unit	Resin	Hardener
Color	-	Clear	Clear
Viscosity	Cps / 25°C	2,000~4,000	100~200
Specific gravity	-	1.10~1.20	0.95~1.05
Pot life	Hr	100g Scale 20°C X 0.5 ~ 1.0hr	
Curing time	Hr	65~75 X 2.5~3hr	



JC-266

987-4, GO-YEON RI, UNG-CHON MYEON, ULJU-GUN, ULSAN, KOREA

JEF-QC-037

(주)제일화성

A4(210mm X 297mm)