Material Safety Data Sheet

Trade Name	JP-100Color(Hardner)
General Use	Epoxy Hardner Primer
Manufacturer	Jeil Chemical Co., Ltd.
	38-16. Hoehak 3-gil, Onsan-Eup, Ulju-Gun, Ulsan, South Korea
	052-227-5003
. Hazards Identification	
a. Hazards Classification and Statements	Acute. Tox. : Category 4
	Skin Irrit. : Category 2
	Eye Irrit. : Category 2
	Skin Sens. : Category 1
	Carcinogenicity : Category1A
	STOT Rep. : Category 1
	Aquatic Chronic : Category 2
	Carcinogenicity : Category1B
b. Hazards Description:	
Pictogram	
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Signal word	DANGER
Hazards Classification and Statements	H226 Flammable liquid and vapour
	H302 Harmful if swallowed
	H305 May be harmful if swallowed and enters airways
	H311 Toxic in contact with skin
	H314 Causes severe skin burns and eye damage
	H317 May cause an allergic skin reaction
	H318 Causes serious eye damage
	H330 Fatal if inhaled
	H330 Fatal if inhaled H332 Harmful if inhaled
	H332 Harmful if inhaled
	H332 Harmful if inhaled H360 May damage fertility or the unborn child
	H332 Harmful if inhaled H360 May damage fertility or the unborn child H370 Causes damage to organs
Prevention precautionary statements	H332 Harmful if inhaled H360 May damage fertility or the unborn child H370 Causes damage to organs H372 Causes damage to organs through prolonged or repeated exposure H412 Harmful to aquatic life with long lasting effects
Prevention precautionary statements	H332 Harmful if inhaled H360 May damage fertility or the unborn child H370 Causes damage to organs H372 Causes damage to organs through prolonged or repeated exposure H412 Harmful to aquatic life with long lasting effects P201 Obtain special instructions before use
Prevention precautionary statements	H332 Harmful if inhaled H360 May damage fertility or the unborn child H370 Causes damage to organs H372 Causes damage to organs through prolonged or repeated exposure H412 Harmful to aquatic life with long lasting effects
Prevention precautionary statements	H332 Harmful if inhaled H360 May damage fertility or the unborn child H370 Causes damage to organs H372 Causes damage to organs through prolonged or repeated exposure H412 Harmful to aquatic life with long lasting effects P201 Obtain special instructions before use
Prevention precautionary statements	 H332 Harmful if inhaled H360 May damage fertility or the unborn child H370 Causes damage to organs H372 Causes damage to organs through prolonged or repeated exposure H412 Harmful to aquatic life with long lasting effects P201 Obtain special instructions before use P202 Do not handle until all safety precautions have been read and understood
Prevention precautionary statements	 H332 Harmful if inhaled H360 May damage fertility or the unborn child H370 Causes damage to organs H372 Causes damage to organs through prolonged or repeated exposure H412 Harmful to aquatic life with long lasting effects P201 Obtain special instructions before use P202 Do not handle until all safety precautions have been read and understood P210 Keep away from heat/sparks/open flames/hot surfaces – No smoking
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Prevention precautionary statements	 H332 Harmful if inhaled H360 May damage fertility or the unborn child H370 Causes damage to organs H372 Causes damage to organs through prolonged or repeated exposure H412 Harmful to aquatic life with long lasting effects P201 Obtain special instructions before use P202 Do not handle until all safety precautions have been read and understood P210 Keep away from heat/sparks/open flames/hot surfaces – No smoking P233 Keep container tightly closed P240 Ground/bond container and receiving equipment P241 Use explosion-proof electrical/ventilating/light/…/equipment P242 Use only non-sparking tools P243 Take precautionary measures against static discharge P260 Do not breathe dust/fume/gas/mist/vapours/spray
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Prevention precautionary statements	 H332 Harmful if inhaled H360 May damage fertility or the unborn child H370 Causes damage to organs H372 Causes damage to organs through prolonged or repeated exposure H412 Harmful to aquatic life with long lasting effects P201 Obtain special instructions before use P202 Do not handle until all safety precautions have been read and understood P210 Keep away from heat/sparks/open flames/hot surfaces – No smoking P233 Keep container tightly closed P240 Ground/bond container and receiving equipment P241 Use explosion-proof electrical/ventilating/light/…/equipment P242 Use only non-sparking tools P243 Take precautionary measures against static discharge P260 Do not breathe dust/fume/gas/mist/vapours/spray

	P272 Contaminated work clothing should not be allowed out of the workplace
	P273 Avoid release to the environment
	P280 Wear protective gloves/protective clothing/eye protection/face protection
	P281 Use personal protective equipment as required
Response precautionary statements	P301+P310 IF SWALLOWED:Immediately call a POISON CENTER or doctor/physician
	P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
	P301+P330+P331 IF SWALLOWED: Rinse mouth Do NOT induce vomiting
	P302+P352 IF ON SKIN: Wash with soap and water
	 P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing Rinse skin with water/shower P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P307+P311 IF exposed: Call a POISON CENTER or doctor/physician.
	P308+P313 IF exposed or concerned:Get medical advice/attention.
	P314 Get medical advice/attention if you feel unwell.
	P321 Specific treatment (see on this label).
	P330 Rinse mouth.
	P332+P313 If skin irritation occurs: Get medical advice/attention.
	P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
	P337+P313 If eye irritation persists: Get medical advice/attention.
	P362 Take off contaminated clothing and wash before reuse.
	P363 Wash contaminated clothing before reuse.
	P391 Collect spillage.
Storage precautionary statements	P405Store locked up
Disposal precautionary statements:	P501 Dispose of contents/container in accordance with local/regional/national/international regulation (to be specified).
C. Other harmful or danger characteristic (N	IFPA)
2-ethoxyethanol	
Health hazard	1
Fire	2
Reactivity Hazard	0
Xylene	
Health hazard	No Data
Fire	No Data
Reactivity Hazard	No Data
BISPHENOL A-EPICHLOROHYDRIN RESIN	
Health hazard	2
Fire	1
Reactivity Hazard	0
POLYAMIDOAMINE	
Health hazard	2
Fire	1
Reactivity Hazard	0
2,4,6-tris (dimethylaminomethyl) phenol	
Health hazard	3
Fire	1
Reactivity Hazard	0
3. COMPOSITION/INFORMATION ON ING	REDIENTS

Component CAS NO. Amount(%) 2-ethoxyethanol Beta-ethoxyethanol 110-80-5 20 ~ 30

Xylene	Dimethyl benzene	1330-20-7	10 ~ 15
BISPHENOL A-EPICHLOROHYDRIN RESIN	BISPHENOL A-EPICHLOROHYDRIN RESIN	25068-38-6	2~3
POLYAMIDOAMINE	REACTIVE POLYAMIDE RESIN	68082-29-1	55 ~ 60
2,4,6-tris (dimethylaminomethyl) phenol	TRIS((DIMETHYLAMINO)METHYL)PHEN OL	90-72-2	2~5
4. First aid measures			
a. Eye contact	Flush eyes with plenty of water for at least	15 minutes while holding e	yelids open.
	Consult a physician if signs of irritation app	ear.	
b. Skin contact	Immediately remove contaminated clothing at least 15 minutes. Use soap if readily ava and water. Do not reuse clothing until thoro	ilable, or follow by thoroug	
c. Inhalation	Move person to fresh air area and provide o physician if effects	oxygen if breathing is diffic	ult. Consult a
d. Ingestion	Do not induce vomiting because of risk of a physician if effects occur.	aspiration. Rinse mouth wit	h water. Consult a
5. Fire fighting measures			
Hazardous products of Combustion	In case of fire, toxic fumes might be formed	k	
Extinguishing media	Water spray, foam, dry chemical, or carbon	dioxide	
Unusual fire or explosion Hazards	May produce hazardous fumes of hazardou	s decomposition products	
	When fire fighting, wear full protective equi apparatus	oment including self-conta	ained breathing
6. Accidental release measures			
Personal precautions	Put on adequate protective equipm Personal	ent. See section 8, Exposu Protection	ire control/
Environmental precautions	Keep away from drains, surface-water, gro	und water and soil.	
Clean-up Method		to non-leaking containers. must be in compliance	
	with applicable local regulations.		
7. Handling and storage			
a. Storage	Keep away from: acids, alkalis, oxidizers. K	eep in cool, dry, ventilate	storage and
	in closed containers. Store in steel containe	ers preferably located outd	loors,
	above ground, and surrounded by dikes to	contain spills or leaks. Avo	oid freezing
	temperatures during storage. Do not store i	n reactive metal containers	s. Product
	may partially freeze with extended exposure	e to cold temperatures.	
b. Handling	When handling, do not eat, drink, or smoke with skin. Spraying increases the risk of haz material is sprayed, workers should avoid c proper engineering controls, such as exhau Do not get into the eyes. Other individuals exposure can occur should also be fitted w clothing should be properly disposed of in exposure. Workers should be strongly enco practices, such as thorough washing of hands, arms, neck and	ardous exposure. In atmo ontact with aerosols conta st ventilation. Wear goggle working in the vicinity of th ith chemical splash goggle a manner that will not caus uraged to follow good per	spheres where the ining S through as and face shield. the product where as. Contaminated as additional sonal hygiene

8. Exposure controls/personal protection	1
a. Exposure Limits National regulations	
2-ethoxyethanol Xylene BISPHENOL A-EPICHLOROHYDRIN RESIN POLYAMIDOAMINE	TWA - 5ppm 19mg/m3 TWA - 100ppm 435mg/m3 STEL - 150ppm 655mg/m3 No Data No Data

2,4,6-tris (dimethylaminomethyl) phenol ACGIH regulations	No Data
2-ethoxyethanol	TWA 5 ppm
Xylene	TWA 100 ppm,STEL 150 ppm
BISPHENOL A-EPICHLOROHYDRIN RESIN	No Data
POLYAMIDOAMINE	No Data
2,4,6-tris (dimethylaminomethyl) phenol	No Data
Biological exposure limits	
	No Data
b. Suitable Engieering Management	Use process isolation, local ventilation or other engieering management to maintain air quality under exposure limits. Set wash up facilities and safe shower system, where storage or use of this material.
c. Personal protector	
Eye protection	Safety glasses with side shields.
Hands protection	Chemical resistant gloves.
Skin and body protection	Chemical resistant protective suit. Chemicals resistant boots.
Respiratory protection	Never exceed the national Occupational Exposure Limit. Use local. Exhaust ventilation or handle in a ventilated enclosure. For greater protection a face piece chemical cartridge respirator is recommended.

9. Physical and chemical properties

5. Thysical and chemical properties	
1. Appearance	
Туре	Liquid
Color	Yellow
2. Odor	No Data
3. Odour threshold	No Data
4. pH	No Data
5. Melting Point/Freezing Point	No Data
6. Boiling Point	No Data
7. Flash Point	No Data
8. Evaporation Rate	No Data
9. Flammability	No Data
10. Flammable Limits	No Data
11. Vapor Pressure	No Data
12. Solubility in WATER	No Data
13. Vapor density(water=1)	No Data
14. Density	0.90~1.00
15. n-Octanol/Water Partition coefficient	No Data
16. Autoignition Temperature	No Data
17. Decomposition Temperature	No Data
18. Viscosity(at 25℃)	30 ~50 Cps(at 25℃)
19. Molecular Weight	No Data
10. Stability and reactivity	
Conditions to avoid	Can react strongly with epoxy resins at elevated temperature
Materials to avoid	Acids, amines, bases, oxidizing agents
Hazardous reaction	Hazardous polymerization does not occur by itself
Decomposition temperature	Not available
Hazardous decomposition component	Hazardous decomposition products are not expected to form during normal storage

11. Toxicological information

a. Information on the likely routes of exposure

b. Acute Toxicity Data	
Acute toxic Oral	
2-ethoxyethanol	LD50 2125 mg/kg Rat
Xylene	LD50 3500 mg/kg Rat
BISPHENOL A-EPICHLOROHYDRIN RESIN	LD50 > 1000 mg/kg Rat
POLYAMIDOAMINE	No Data
2,4,6-tris (dimethylaminomethyl) phenol Dermal	LD50 1200 mg/kg Rat
2-ethoxyethanol	LD50 3300 mg/kg Rabbit
Xylene	LD50 ≥4350 mg/kg Rabbit
BISPHENOL A-EPICHLOROHYDRIN RESIN	LD50 > 20000 mg/kg Rabbit
POLYAMIDOAMINE	No Data
2,4,6-tris (dimethylaminomethyl) phenol Inhalation	LD50 1280 mg/kg Rat
2-ethoxyethanol	LC50 16 mg/l 4 hr Rat
Xylene	Vapor LC50 6700 ppm 4 hr Rat
BISPHENOL A-EPICHLOROHYDRIN RESIN	No Data
POLYAMIDOAMINE	No Data
2,4,6-tris (dimethylaminomethyl) phenol Skin Corrosion/Irritation	No Data
	No Data
Serious Eye Damage/Irritation	
	No Data
Respiratory sensitization	
	No Data
Skin sensitization	
	No Data
Carcinogenicity	
	No Data
IARC	
	Group 3
OSHA	
	No Data
ACGIH	
	A4
NTP	
	No Data
EU CLP	
	No Data
Germ Cell Mutagenicity	
	No Data
Reproductive toxicity	No Data
heproductive toxicity	No Data
Germ Cell Mutagenicity	No Data
	No Data
Reproductive toxicity	NO Data
Reproductive toxicity	No Data
Specific target organ toxicity (single ex	
opecine larger organ toxicity (single ex	No Data
Specific target organ toxicity (repeated	
	No Data
Aspiration hazard	
Appration nazaru	No Data

12. Environmental information	
a. Aquatic and terrestrial ecotoxicity	
Fish toxicity (Acute)	
2-ethoxyethanol	No Data
Xylene	LC50 3.3 mg/l 96 hr
BISPHENOL A-EPICHLOROHYDRIN RESIN	LC50 1.41 mg/ℓ 96 hr Oryzias latipes
POLYAMIDOAMINE	No Data
2,4,6-tris (dimethylaminomethyl) phenol	LC50 447.821 mg/l 96 hr
Water flea toxicity (Acute)	
2-ethoxyethanol	LC50 90 mg/ℓ 48 hr
Xylene	LC50 190 mg/ℓ 96 hr
BISPHENOL A-EPICHLOROHYDRIN RESIN	EC50 1.7 mg/ℓ 48 hr
POLYAMIDOAMINE	No Data
2,4,6-tris (dimethylaminomethyl) phenol Birds growth hinderance test (Acute)	LC50 28.198 mg/ℓ 48 hr
	EC50 34.812 mg/l 96 hr
b. Persistence and degradability	
Persistence	
2-ethoxyethanol	No Data
Xylene	No Data
BISPHENOL A-EPICHLOROHYDRIN RESIN	log Kow 2.821
POLYAMIDOAMINE	No Data
2,4,6-tris (dimethylaminomethyl) phenol Degradability	log Kow 0.77
	No Data
c. Bioaccumulative potential:	
condenasability	
2-ethoxyethanol	No Data
Xylene	No Data
BISPHENOL A-EPICHLOROHYDRIN RESIN	BCF 0.56 ~ 0.67
POLYAMIDOAMINE	No Data
2,4,6-tris (dimethylaminomethyl) phenol biodegradablility	No Data
2-ethoxyethanol	No Data
Xylene	39 (%)
BISPHENOL A-EPICHLOROHYDRIN RESIN	0 (%) 28 day
POLYAMIDOAMINE	No Data
2,4,6-tris (dimethylaminomethyl) phenol d. Mobility in soil:	No Data
2-ethoxyethanol	No Data
Xylene	log Kow = 3.12
BISPHENOL A-EPICHLOROHYDRIN RESIN	No Data
POLYAMIDOAMINE	No Data
2,4,6-tris (dimethylaminomethyl) phenol e. Other adverse effects	No Data
	No Data
13. Disposal considerations	
	al method for all chemical wastes. Material collected on absorbent

Incineration is the recommended disposal method for all chemical wastes. Material collected on absorbent material may be disposed in a landfill in accordance with all applicable local, state and federal regulations

14. Transport information	
a. UN No.	
	3082
b. Proper Shipping Name	
	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
c. Transportation Class	

	9
d. Packing Group	3
e.Marine Pllutant	
	No Data
f. Special precautions for user	
fire emergency	
	F-A
spill Emergency	S-B
	S−B
15. Regulation information	
a. Industrial Safety and Health Act	No. Data
b. Toxic Chemical Control Act	No Data
b. Toxic chemical control Act	Toxic
c. Dangerous Material Safety Control Act	
	Chapter 4 second petroleum
d. Wastes Management Act	
	Designated Waste
e. Other requirements in domestic and other	countries
National regulation	
	Not applicable
other countries regulation	
U.S.A(OSHA)	
	Not applicable
U.S.A(CERCLA)	
2-ethoxyethanol	453.599 kg 1000 lb
Xylene	45.3599 kg 100 lb
BISPHENOL A-EPICHLOROHYDRIN RESIN	
POLYAMIDOAMINE	Not applicable Not applicable
2,4,6-tris (dimethylaminomethyl) phenol U.S.A(EPCRA 302)	
	Not applicable
USA(EPCRA 304)	
	Not applicable
EU 2. otherwisthered	R10Repr. Cat. 2; R60-61Xn; R20/21/22
2-ethoxyethanol Xylene	R10Nep1. Cal. 2, not 01x11, n20/21/22 R10Xn; R20/21Xi; R38
BISPHENOL A-EPICHLOROHYDRIN RESIN	Xi; R36/38R43N; R51-53
POLYAMIDOAMINE	Not applicable
2,4,6-tris (dimethylaminomethyl) phenol EU	Xn; R22Xi; R36/38
2-ethoxyethanol	R60, R61, R10, R20/21/22
Xylene	R10, R20/21, R38
BISPHENOL A-EPICHLOROHYDRIN RESIN	R36/38, R43, R51/53
POLYAMIDOAMINE	Not applicable
2,4,6-tris (dimethylaminomethyl) phenol EU	R22, R36/38
2-ethoxyethanol	S53, S45
Xylene	S2, S25
BISPHENOL A-EPICHLOROHYDRIN RESIN	S2, S28, S37/39, S61
POLYAMIDOAMINE 2,4,6-tris (dimethylaminomethyl) phenol	Not applicable S2, S26, S28

16. Other requirements in domestic and other countries

a. Information source and references

BISPHENOL A-EPICHLOROHYDRIN RESIN

National Institute of Technology and Evaluation(NITE)(http://www.safe.nite.go.jp/ghs/h18_bunrui.html) Corporate Solution From Thomson Micromedex(http://csi.micromedex.com) Corporate Solution From Thomson Micromedex(http://csi.micromedex.com) National Library of Medicine(NLM)(http://toxnet.nlm.nih.gov/cgi-bin/sis/htmlgen?CHEM) Corporate Solution From Thomson Micromedex(http://csi.micromedex.com)

European chemical Substances Information System(ECB-ESIS)(http://ecb.jrc.it/esis) National Institute of Technology and Evaluation(NITE)(http://www.safe.nite.go.jp/ghs/h18_bunrui.html)

Corporate Solution From Thomson Micromedex(http://csi.micromedex.com) National Institute of Technology and Evaluation(NITE)(http://www.safe.nite.go.jp/ghs/h18_bunrui.html)

European chemical Substances Information System(ECB-ESIS)(http://ecb.jrc.it/esis) National Library of Medicine/Chemical Carcinogenesis Research Information National Library of Medicine/genetic toxicology(NLM/GENETOX)(http://toxnet.nlm.nih.gov/ National Institute of Technology and Evaluation(NITE)(http://www.safe.nite.go.jp/ghs/h18_bunrui.html) Corporate Solution From Thomson Micromedex(http://csi.micromedex.com)

b. Issuing date

2014-06-28

c. Revision number and date

Revision number	_
Date	_

d. Others